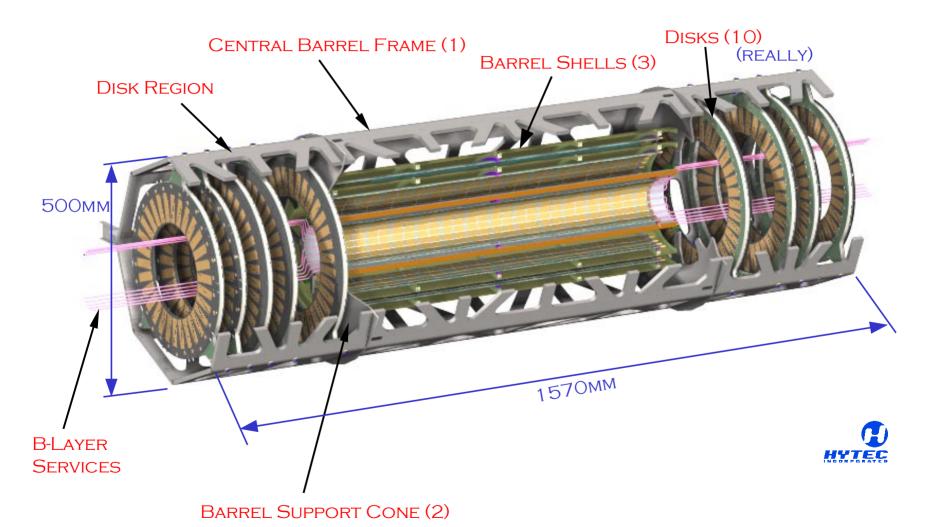
PIXEL OVERVIEW AND REQUIREMENTS

MAY 26, 1999
INNER DETECTOR COOLING REVIEW
SESSION 3.1

E. ANDERSSEN, LBNL/CERN

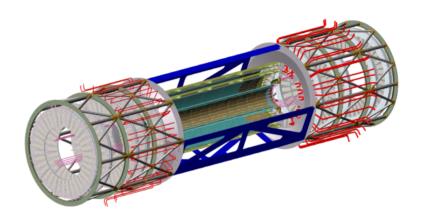
GENERAL LAYOUT

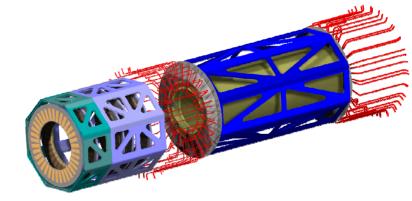




BRIEF HISTORY OF LAYOUT

- BASELINE DESIGN IN TDR HAS TUBULAR TRUSS END FRAMES WITH DISKS THAT EXTEND PAST Z=800
- PROGRESSION OF DESIGN IMPORTANT TO REMEMBER:
 - BASELINE IN TDR
 - COSTING
 - ANALYSIS
 - MATERIAL ESTIMATES
 - STRUCTURAL PERFORMANCE
 - SERVICE SPACE/ROUTING
- FORWARD CHANGED TO FLAT PANEL TO REDUCE COST
- CHANGED AGAIN TO Z<780
 <p>LAYOUT OF DISKS FOR ID
 INTEGRATION REASONS







COOLING SUB-STRUCTURES



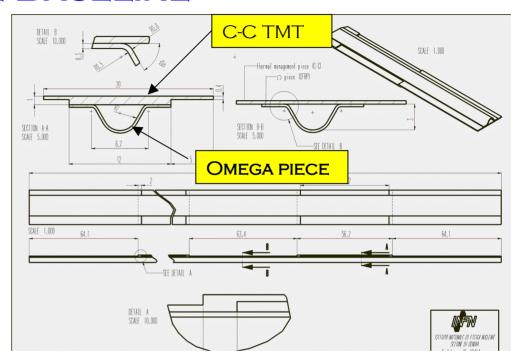
- SECTORS AND STAVES ARE MODULAR COOLING ELEMENTS WHICH ARE ASSEMBLED INTO DISKS AND BARRELS RESPECTIVELY
 - 6 MODULES PER SECTOR AND 13 PER STAVE
 - There are 2 sectors/staves per cooling circuit
- HEAT IS EXTRACTED FROM THESE STRUCTURES VIA STRUCTURALLY INTEGRATED COOLING CHANNELS

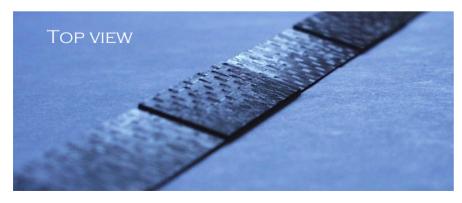
PIXEL DETECTOR INTEGRATION

E. ANDERSSEN LBNL/CERN

STAVE BASELINE

- COOLING TUBE MADE OF AN OMEGA-SHAPED CFRP PART GLUED TO A CARBON-CARBON (C-C) THERMAL MANAGEMENT TILE (TMT)
- TMT MACHINED FROM A C-C PLATE AND IMPREGNATED TO SEAL POROSITY
 - SHINGLED GEOMETRY ACCEPTED AS BASELINE JAN99 (NOT SHOWN)
 - BASELINE DESIGN ASSUMES
 EVAPORATIVE COOLING AND UNDER-PRESSURE OPERATION

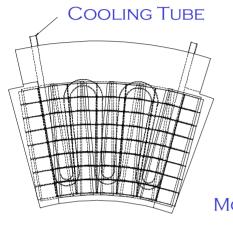






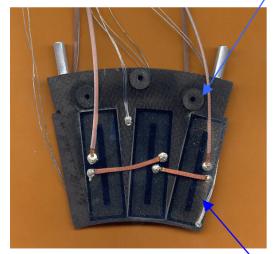


SECTOR BASELINE

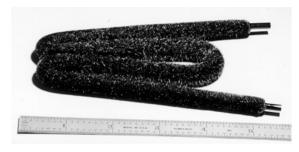


ESLI PROTOTYPE #8 IT IS THE FIRST ONE WITH THE NEWER 5 DISK LAYOUT AS DEFINED IN THE TDR

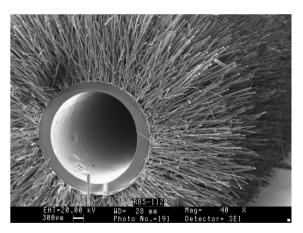




BACKUP EFFORT INCLUDES BOTH CC TUBE OPTION AND ALUMINUM TUBE OPTIONS.



ESLI FLOCKED GLASSY CARBON TUBE (OLD 4 DISK DESIGN)

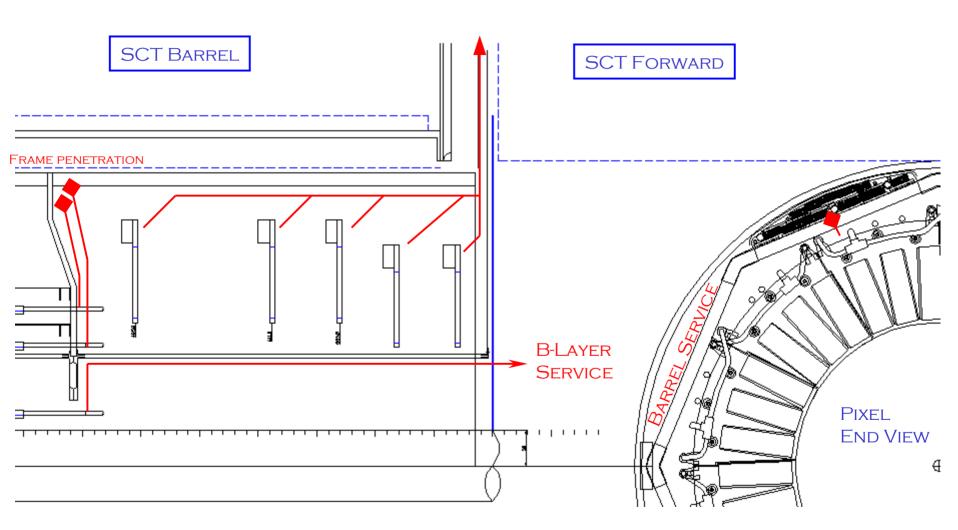


SECTION THROUGH TUBE



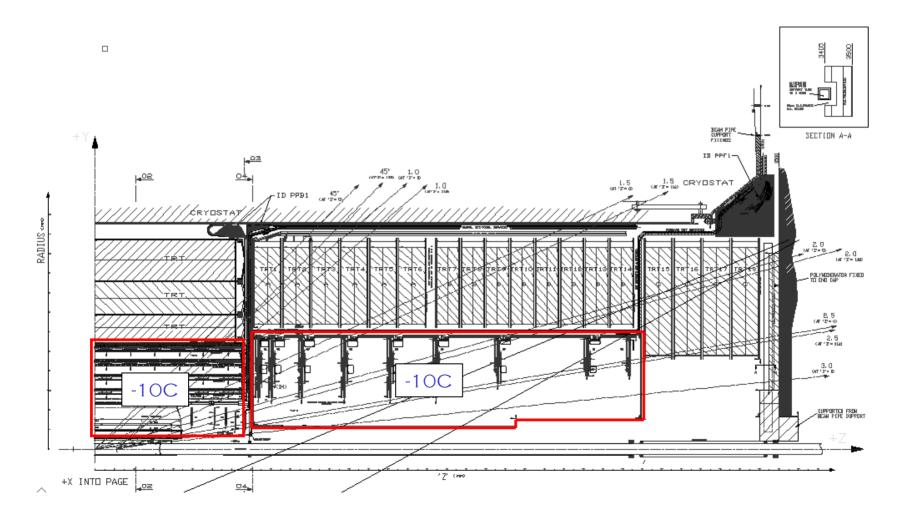


SERVICE ROUTING



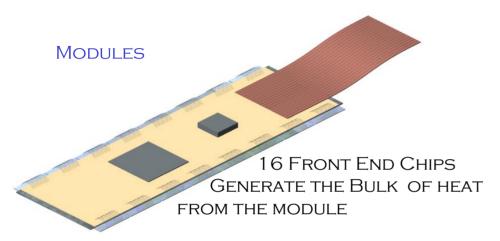


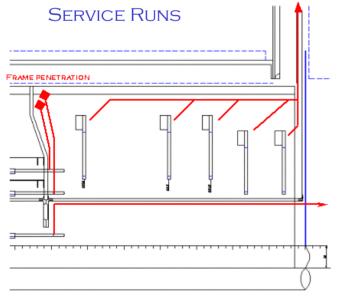
PIXEL LOCAL ENVIRONMENT





HEAT SOURCES





Module Loads

- MODULE: 7.75W

- B-LAYER MODULE: 9.60W

PIGTAILS

- MAXIMUM PIGTAIL: 0.51W

• ADDS TO EACH MODULE

Sector/Stave Summary

BARREL STAVE: 107W

• 13 Modules + Pigtails

- B-LAYER STAVE: 134W

• 13 MODULES + PIGTAILS

- SECTOR: 49.5W

6 MODULES +PIGTAILS

Service Run (Excess)

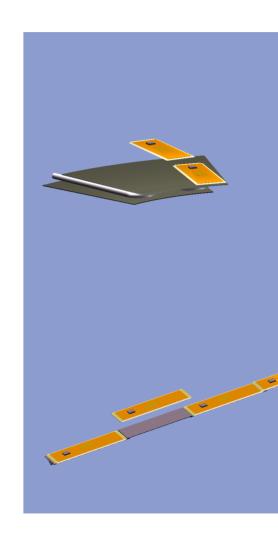
BEYOND PIGTAIL: 1.09kW

• 1994 MODULES INSIDE THERMAL BARRIER



HEAT EXTRACTION

- MODULES ARE PLACED DIRECTLY ONTO THERMAL MANAGEMENT STRUCTURES FOR A HIGHLY INTEGRATED LOW MASS DESIGN
 - HEAT LOAD IS DISTRIBUTED OVER ENTIRE SURFACE OF MODULE
 - MODULES ARE PLACED ON COOLING STRUCTURE TO PROVIDE GOOD THERMAL CONTACT
 - ACCURACY OF DETECTOR IS TIED TO ACCURACY AND STABILITY OF THERMAL MANAGEMENT STRUCTURE
- COOLING CHANNELS ARE INTEGRATED INTO STRUCTURES AND ARE USED STRUCTURALLY
 - DIFFERENT FROM SCT APPROACH
- OPTIMIZATION FOR HEAT TRANSFER INTO FLUID LEADS TO FLATTENED TUBES
 - STAVE IS NON SYMMETRIC, SECTOR IS "OVALIZED"
 - GEOMETRIES ARE NOT IDEAL FOR HIGH INTERNAL PRESSURES



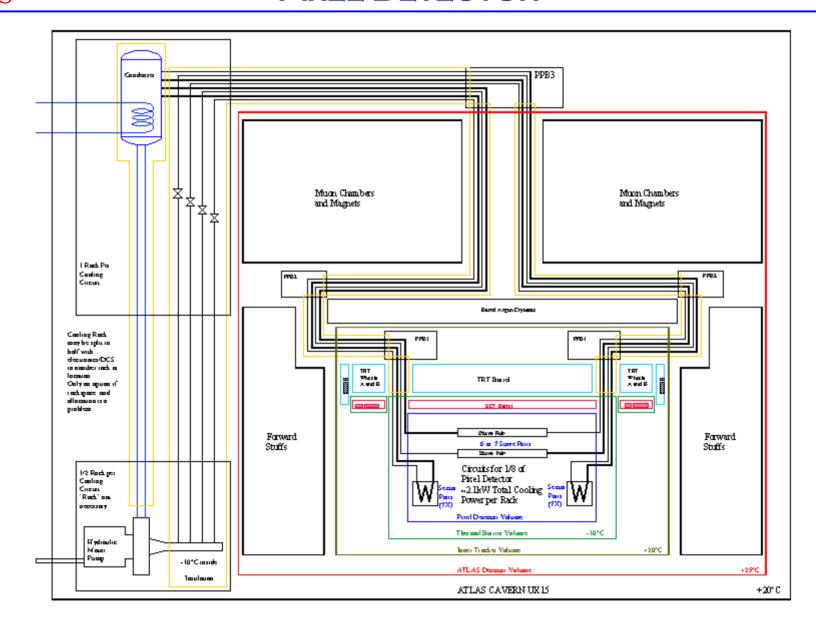


DESIGN CONSIDERATIONS

- TEMPERATURE OF SILICON
 - -6C (NEGATIVE) OR LOWER
- Low Thermal Impedance between Coolant and Module
 - ABSOLUTE TEMPERATURE DIFFERENCE BETWEEN COOLING CHANNEL AND SILICON LEADS TO BI-METALLIC EFFECT (INDUCED MOMENT) IN STRUCTURES
 - LEADS TO COOLANT TEMPERATURE SPEC (-20 HAS BEEN ADOPTED, BUT IS NOT A HARD NUMBER)
- Low overall pressure drop
 - PRESSURE DROP IN STAVE IS SIGNIFICANT PORTION OF OVERALL PRESSURE DROP FOR LOW PRESSURE SYSTEM-NEEDS TO BE MINIMIZED (3 BAR IS VIEWED AS A SAFE LIMIT)
 - OVERALL PRESSURE DROP MUST BE LOW, NOT JUST OPERATING PRESSURE
 - Two Staves in parallel most demanding circuit



PIXEL DETECTOR



SERVICES

- SERVICE ROUTING BASELINED FOR MONOPHASE COOLANT
- EVAPORATIVE SERVICE LAYOUT UNDERWAY
 - APPEARS TO FIT WITHIN PIXEL VOLUME
 - SOME LEEWAY AVAILABLE WITH CABLE SELECTION TO ALLOW SPACE
- CROSS-SECTIONAL AREA FOR EVAPORATIVE IS LESS, BUT (EXHAUST) TUBING DIAMETERS ARE SINGLY LARGER
 - SERVICE LAYOUT IS BASED ON EQUAL TUBING DIAMETERS
- EVAPORATIVE TUBING SIZES FOR FULL SYSTEM BEING CALCULATED
 - TO BE VERIFIED IN PHASE II OF COOLING PROGRAM



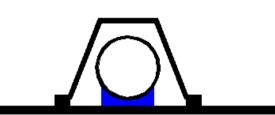
PRESSURE CONSIDERATIONS

CURRENT DESIGNS



DESIGNS PROGRESSED FROM ROUND TUBES TO OVALIZED TUBING TO MAXIMIZE HEAT TRANSFER FROM THE FLUID TO THE COOLED STRUCTURE (TMT) PRESSURE WAS NOT PART OF THE OPTIMIZATION.

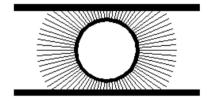
DESIGNS CONSISTENT WITH HIGH PRESSURE OPERATION

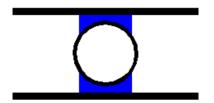






GOING "BACK" TO A HIGHER
PRESSURE CONFIGURATION
LEADS TO LOWER THERMAL
CONTACT AND INCREASED
MASS COMPARED TO
CURRENT DESIGNS FOR OUR
STRUCTURES





SECTION THROUGH COOLING CHANNELS



SUMMARY

- CURRENT PIXEL BASELINE IS EVAPORATIVE C4F10
 - STRUCTURES HAVE BEEN COOLED, HOWEVER SYSTEM STUDIES REMAIN
- CALCULATIONS TO BE PRESENTED ARE FOR 2 STAVES IN PARALLEL, NOT B-LAYER STAVES
 - THIS IS THE WORST CASE FOR A GIVEN CIRCUIT
- Tests to be presented are on structures which were designed for 0.6W/cm²
 - Power increased to 0.83W/cm² (1.0W/cm²-B-Layer)
- DIFFERENCES IN GEOMETRIC CONSTRAINTS BETWEEN PIXELS AND SCT LEAD TO DIFFERING LEVELS OF INTEGRATION OF COOLING AND STRUCTURE
 - INTEGRATED COOLING CHANNELS HAVE LOWER MASS
 - LOW TEMP DIFFERENCE IS MORE GEOMETRICALLY STABLE
- PIXELS DESIRE A COMMON SOLUTION WITH THE SCT AT THE LOWEST POSSIBLE PRESSURE

